

Polyamide 6 natural extrusion or high viscosity. Lubricated and appropriate for pieces extruded or injection. Generally used in plastic tubes, bars and other technical pieces.

TECHNICAL DATA SHEET

| | | STANDARD | UNIT | DRY | CONDITIONED |
|----------|-----------------|----------|--------------------|------|-------------|
| GENERALS | Density | ISO 1183 | gr/cm ³ | 1,13 | |
| | Melt Flow Index | ISO 1133 | gr/10 min. | - | |
| | Humidity Pelets | ISO 1110 | % | 0,2 | |
| | Hardness | SHORE D | Points | 119 | |
| | Mold Shrinkage | - | % | - | |

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|----------------|---------------------|----------------|-------------------|-------------------|-------------|--|
| MECHANICAL | Tensile Strenth | ISO 527 | N/mm ² | 75 | | |
| | Elogantion at break | ISO 527 | % | >30 | | |
| | Tensile Modulus | ISO 527 | N/mm ² | 2800 | | |
| | Charpy Impact | 23 °C ISO 179 | | Kj/m ² | NB | |
| | | -40 °C ISO 179 | | Kj/m ² | - | |
| | Charpy Impact | 23 °C ISO 179 | | Kj/m ² | 6 | |
| -40 °C ISO 179 | | | Kj/m ² | - | | |

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| ELECTRICAL | Surface Resistivity | IEC 93 | Ohm | 10 ¹³ | |
| | Dielectric strength | IEC 243 | Kv/mm | - | |
| | Tracking index (C.T.I.) | IEC 112 | Kv/mm | - | |

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| THERMAL | Deflection Temp. Under Load | 0,4 N ISO 75/A | °C | 155 | |
| | | (H.D.T.) | 1,8 N ISO 75/A | °C | 50 |
| | VICAT Temperatura | ISO 306 | °C | >200 | |

- The values provided in this data sheet correspond to our knowledge. All products must be subjected to in company test by the user before application.
- These datas do not release you from the obligation to test our products as to their suitability for the intended processes and final use.
- These data may not valid such material used in combination with any other materials or additives or in - any process.
- Triesa assumes no liability and makes no warranties of any kind, expressed or implied how to use this information data.
- UL measurements are done in our lab according to this norm.

V3.00/2021

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| OTHERS | UL - Flammability | UL-94 | - | HB |
| | Glow Wire | IEC 695 | °C | - |
| | Fammability speed | FMV 302 | mm/min. | <100 |
| | Ashes | Triesa Test | % | - |
| | Water absorption (24h) | ISO 62 | % | - |
| | Lubricated | | | YES |

RECOMMENDED VALUES

| | | |
|------------|------------------------|---------------|
| PROCESSING | Drying Material | 2h - 4h 100°C |
| | Mold. Temperature | 50°C-70°C |
| | Processing Temperature | 230°C-255°C |
| | Back Temperature | 230°C-235°C |
| | Middle Temperature | 240°C-245°C |
| | Nozzle Temperature | 250°C-255°C |
| | Hold Pressure | 60 - 100 Mpa |

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